

## NOTES:

- 1. Rectangular cover is for rectangular pits that meet the requirements
- 2. Design criteria
  - Rectangular cover to meet AS 3996 Class B design load and the requirements of MRTS91.
- 3. Cover is not be used in roadways.
- 4. Total cover lifting mass to be less than 25kg.
- 5. Materials:
  - Plates to be Grade 250 to AS/NZS 3678.
  - Flat bar to be Grade 300 to AS/NZS 3679.1
  - RHS to be Grade 350LO to AS/NZS 1163.
- 6. Welding:
- Welding symbols are to AS/NZS 1101.3.
- Welding to conform to AS/NZS 1554.1
- Welds to be SP category.
- Welding consumables to be controlled hydrogen type: G493 to AS/NZS ISO14341-B or T493 to AS/NZS ISO 17632-B unless shown otherwise.
- 7. All edges are to be smooth.
- 8. Steelwork to have weld splatter and welding slag removed prior to hot dip galvanising to AS/NZS 4680.
- 9. Steelwork to be fabricated to the requirements of MRTS78.
- 10. A non-slip, non-conductive coating is to be applied to the top surface of the cover. This is to ensure the coating is not damaged if cover is dropped on edge. Coating is meet requirements of MRTS91. This coating is also cover the aluminium text plate.
- 11. Marking of covers:

Covers to be marked with letters '"ELECTRICAL' or 'COMMUNICATIONS' as ordered. Text is to be uppercase Arial font or similar and have a minimum height of 30mm for 'ELECTRICAL' and 20mm for 'COMMUNICATIONS'. The markings to be undertaken by engraving into the coating to a depth of 2mm (if facilitated by the coating) or by fastening and then coating an aluminium text plate (refer to detail).

A permanent identifying label to be attached to the underside of each cover and state '[Manufacturer's Name]', 'Date of Manufacture [month/year]'and '[Weight of product in kg]'

An additional permanent identifying label is to be attached to the underside of each cover and state '[Name of Coating Supplier]'. Self adhesive stick on labels are not be used as the permanent identifying labels. Use of steel or aluminium labels riveted to middle structural support is acceptable.

12. Dimensions are in millimetres unless shown otherwise.

## ASSOCIATED DEPARTMENTAL DOCUMENTS:

Standard Drawings Specifications

## REFERENCED DOCUMENTS:

Departmental Specifications:

MRTS78 Fabrication of Structural Steelwork

MRTS91 Conduits and Pits

## Australian Standards:

AS/NZS 1101.3 Graphical symbols for general engineering — Welding and

non-destructive examination

AS/NZS 1163 Cold-formed structural steel hollow sections AS/NZS 1554.1 Structural steel welding — Welding of steel structures Structural steel — Hot rolled plates, floor plates and slabs AS/NZS 3678

AS/NZS 3679.1 Structural steel - Hot rolled bars and sections

AS 3996

Access covers and grates

AS/NZS 4680 Hot dip galvanized (zinc) coatings on fabricated ferrous articles

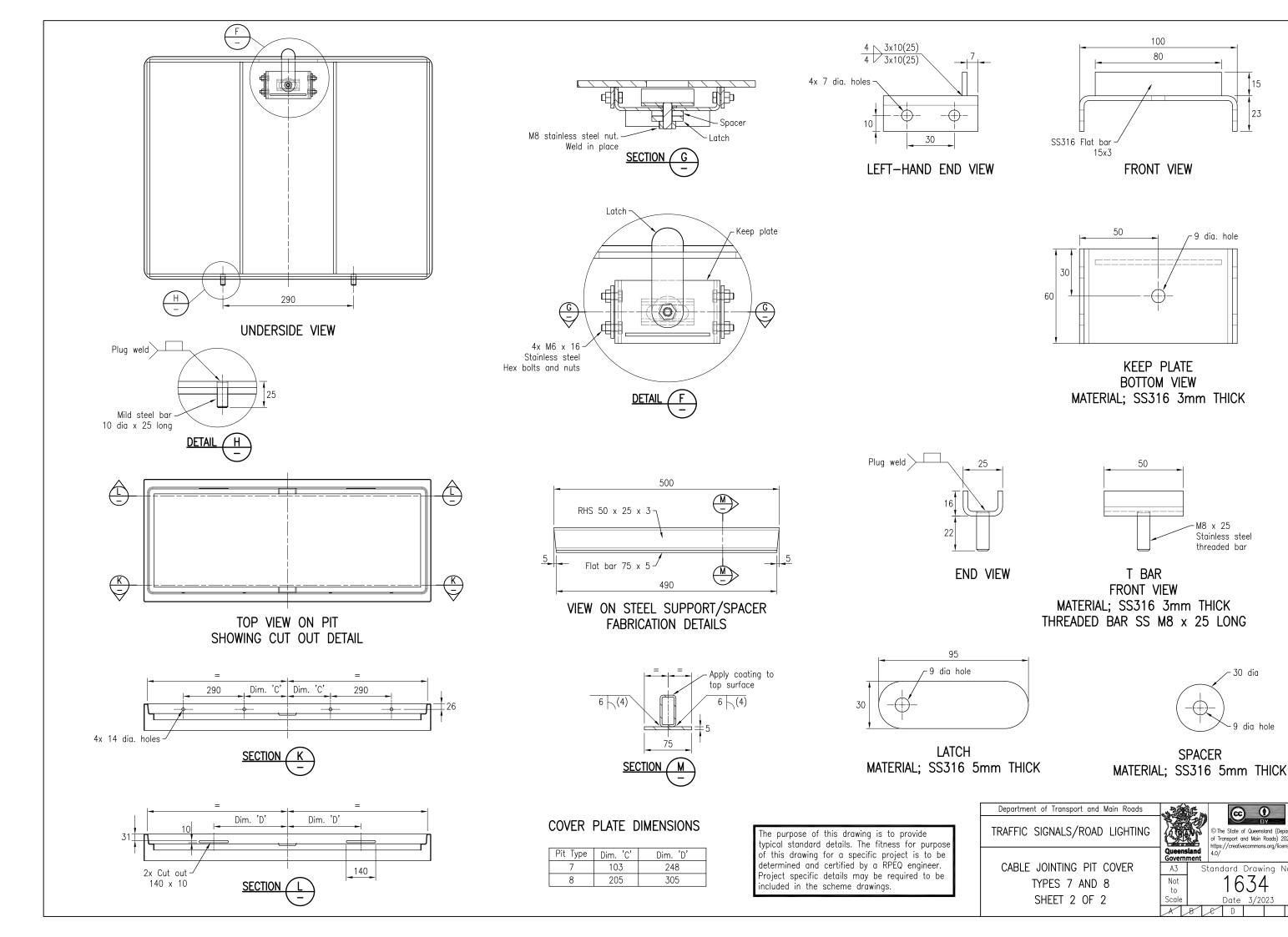
Department of Transport and Main Roads

TRAFFIC SIGNALS/ROAD LIGHTING

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CABLE JOINTING PIT COVER TYPES 7 AND 8 SHEET 1 OF 2

А3 Standard Drawing No 1634 Not Date 3/2023



15

√9 dia. hole

M8 x 25 Stainless steel threaded bar

30 dia

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Standard Drawing No

1634