



Timber Bridge Maintenance Manual



Queensland
Government
Department of
Main Roads

DEDICATION

This Manual is dedicated to Kevin Collet who passed away on 24th August 2003.

As a timber bridge foreman, Kevin had extensive hands-on experience with Main Roads timber bridge maintenance in central Queensland, working for RoadTek, Central District.

His knowledge and expertise in timber bridge work has been of invaluable assistance to Bridge Asset Management over the years and his advice on such matters will be sorely missed.

BAM drew on his experience during the development of corporate bridge management systems and also for bridge repair and rehabilitation schemes.

Kevin has also provided considerable and valued input to the development of the “Timber Bridge Manual”. This documenting of corporate knowledge has also been aided by numerous on-site discussions with BAM personnel, helping provide an appreciation of procedures, practicality of details etc.

A valued part of Kevin Collett's legacy may be considered to be retained in this document.

Peter Graham
Principal Engineer
Bridge Asset Management



Bridge in a bad state through neglect of maintenance

This photo appeared in the first Annual Report of the Main Roads Board, 1922.

Front Cover Photographs

1. Mary River bridge near Miva
2. Deep Creek bridge on Dawson Highway
3. Dawson River bridge near Theodore
4. Albert River bridge at Burketown
5. Yabba Creek No. 4 bridge near Imbil
6. Mary River bridge near Tuchekoi

TABLE OF CONTENTS

Timber Bridge Maintenance Manual

This Manual covers maintenance activities applicable to the various components of bridges which have been constructed either fully or partially using timber materials. Unless specifically associated with timber bridges, components in steel and concrete will be covered in the appropriate parts of the Bridge Maintenance Manual. Note that components marked* in the Table of Contents are expected to be found in only a very small number of structures on Main Roads state controlled roads.

Table of Contents

Part One: Background

1.0	Introduction	1-4
1.1	General.....	1-4
1.2	Other Documents.....	1-5
1.3	Abbreviations	1-5
1.4	Use Of Manual.....	1-6
Figure 1.4(a) - Document Process	1-7	
Figure 1.4(b) - Example	1-8	
1.5	Maintenance Records.....	1-9
Figure 1.5 - Standard Form M1.....	1-9	
2.0	Maintenance	1-10
2.1	Overall Requirements.....	1-10
2.1.1	Bridge Maintenance Strategy	1-10
2.1.2	Maintenance Definitions	1-10
2.2	Routine Maintenance	1-11
2.2.1	General	1-11
2.2.2	Maintenance Activities	1-11
2.3	Programmed Maintenance	1-11
2.3.1	General	1-11
2.3.2	Maintenance Activities	1-12
2.4	Rehabilitation.....	1-12
2.4.1	General	1-12
2.4.2	Maintenance Activities	1-12
2.5	Maintenance Management	1-12
2.5.1	General (BAMS)	1-12
2.5.2	Prioritisation	1-13
2.5.3	Defective & Sub-standard Bridges	1-18
3.0	General	1-18
3.1	Historical Background	1-18
Figure 3.1 - Existing Bridges On Declared Road System	1-20	
3.2	Definitions	1-20
Figure 3.2(a) - Timber Bridge Photos (1)	1-22	
Figure 3.2(b) - Timber Bridge Photos (2)	1-23	
3.3	Timber Bridge Details.....	1-24
Figure 3.3(a) - Standard MRD Timber Bridge Drawing	1-25	
Figure 3.3(b) - Timber Bridge Details	1-26	
3.4	Bridge Design Class.....	1-27
Figure 3.4(a) -'A' & 'B' Class Design Vehicles	1-28	
Figure 3.4(b) - Standard Girder Diameters For Various Spans.....	1-29	
3.5	Component Designation.....	1-30
Figure 3.5(a) - Terminology for Timber Bridges	1-30	

Figure 3.5(b)- Typical Timber Bridge	1-31
Figure3.5(c) - Bridge Component Designation	1-32
4.0 Timber Technology	1-33
4.1 Timber Structure	1-33
4.2 Structural And Material Actions	1-34
Figure 4.1(a) - Wood Structure	1-35
Figure 4.1(b) - Section - Tree Trunk	1-35
Figure 4.2(a) - Expected Bending Failure Locations	1-36
Figure 4.2(b) - Expected Shear Failure Locations	1-36
Figure 4.2(c) - Cracked Girder Sections.....	1-36
Figure 4.2(d) - Component Failures	1-37
4.3 Timber Deterioration.....	1-38
4.4 Timber Supplies	1-38
4.5 Sawn Timber	1-40
Figure 4.5 - Cuts For Sawn Timber	1-41
4.6 Girder Notching (Sniping)	1-42
Figure 4.6(a) - Excessive Notching.....	1-43
Figure 4.6(b) - Girder Notching.....	1-44
Figure 4.6(c) - Notch Cracking	1-45
Inner Girder.....	1-47
Outer Girder	1-47
Figure 4.6(d) - Notching Limits - Round Girders.....	1-47
Inner Girder.....	1-48
Outer Girder	1-48
Figure 4.6(e) - Notching Limits - Octagonal Girders.....	1-48
4.7 Girder Testing	1-49
References	1-49
5.0 Timber Design	1-50
5.1 General.....	1-50
5.2 Historical	1-51
Figure 5.2 - MRC Form 633	1-52
5.3 Current DMR Approach (working stress).....	1-53
5.4 Limit State Analysis	1-54
6.0 Alternative Materials / Systems.....	1-58
6.1 General.....	1-58
6.2 Girders	1-58
6.3 Decking	1-58
6.3.1 Steel Trough	1-58
6.3.2 Plywood	1-59
6.3.3 Prestressed Concrete.....	1-59
6.4 Headstocks	1-59
6.5 Piles	1-60
6.6 Bracing.....	1-60
6.7 Stress - Laminated Timber (Deck & Girder replacement).....	1-60
6.8 Proprietary Products.....	1-61

6.9 Fibre Composites	1-61
7.0 Timber Preservation / Practices	1-61
7.1 Historical Treatments	1-61
Figure 7.1(a) - Poisoning Details	1-63
Figure 7.1(b) - Boron Treatment	1-64
7.2 Current Treatments & Recommendations	1-65
Table 7.2(a) - List Of Australian Approved Termicide Chemicals	1-65
Table 7.2(b) - Hazard Class Selection Guide	1-66
Table 7.2(c) - Durability Classes	1-66
7.3 Hazards	1-67
7.4 Contaminated Sites	1-68
7.5 Timber Disposal	1-69
7.6 Timber Recycling	1-69
7.7 Detailing & Construction Considerations	1-69
7.7.1 General	1-69
7.7.2 Construction Detailing	1-70
Figure 7.7(a) - Contact Surfaces	1-72
Figure 7.7(b) - Flashing	1-73
Figure 7.7(c) - General Protection	1-75
Figure 7.7(d) - End Protection	1-76
Figure 7.7(d) - End Protection	1-77
8.0 Inspection	1-78
8.1 General	1-78
8.2 Defect Locations	1-78
8.3 BIM Requirements	1-78
8.4 Additional Requirements	1-79
Figure 8.2 - Defect Locations	1-80
Figure 8.4(a) - Inspection Details	1-81
Figure 8.4(b) - Fire Destruction	1-82
8.5 Timber Drilling	1-82
8.6 New Testing Methods	1-82
8.7 Load Testing	1-83
9.0 Legal Liabilities	1-83
10.0 References	1-84

Part Two: Component Maintenance

1.0 General	2-6
1.1 General	2-6
1.2 Materials Supply	2-6
2.0 Wearing Surface	2-6
2.1 Bituminous Wearing Surface (1O)	2-6
Figure 2.1 - Bituminous Wearing Surface	2-8
3.0 Barriers	2-9

3.1	Timber Barrier (2T)	2-9
	Figure 3.1 - Timber Barrier	2-10
3.2	Steel Barrier (2S).....	2-11
	Figure 3.2(a) - Steel Guardrail Barrier	2-12
	Figure 3.2(b) - Modified Steel Barrier 1	2-13
	Figure 3.2(c) - Modified Steel Barrier 2.....	2-14
	Figure 3.2(d) - Barrier - Ply Deck	2-15
3.3	Guideposts (2T, 2S).....	2-16
	Figure 3.3 - Guideposts	2-17
3.4	Approach Guardrail (72S)	2-17
	Figure 3.4 - Approach Guardrail	2-18
4.0	Kerbs	2-19
4.1	Timber Kerbs (3T).....	2-19
	Figure 4.1 - Timber Kerbs	2-20
4.2	Concrete Kerbs (3C).....	2-22
	Figure 4.2 -Concrete Kerbs.....	2-23
5.0	Deck	2-24
5.1	Timber Planks (29T)	2-24
	Figure 5.1(a) - Hardwood Decking	2-25
	Figure 5.1(b) - HW Decking Details	2-28
	Figure 5.1(c) - Deck Repairs.....	2-30
5.2	Plywood Sheets (20T).....	2-31
	Figure 5.2(a) - Plywood Decking	2-32
	Figure 5.2(b) - Plywood Details 1	2-35
	Figure 5.2(c) - Plywood Details 2	2-36
	Figure 5.2(d) - Special Washer.....	2-37
5.3	Concrete Slab	2-39
	Figure 5.3(a) - Concrete Slab Deck - Type 1	2-41
	Figure 5.3(b) - Concrete Slab Deck - Type 2	2-42
5.4	Prestressed Concrete Planks (29P)	2-43
	Figure 5.4 - PSC Plank Decking.....	2-44
5.5	Steel Trough Decking (30S).....	2-46
	Figure 5.5(a) - Steel Trough Decking	2-49
	Figure 5.5(b) - Steel Decking	2-51
	Figure 5.5(c) - Concrete Slab	2-52
5.6	Timber Crossbeams	2-53
	Figure 5.6 - Timber Crossbeams	2-54
5.7	Steel Crossbeams (28S).....	2-54
	Figure 5.7 - Steel crossbeams	2-55
5.8	Concrete Overlay (20C)	2-56
	Figure 5.8 - Concrete Overlay	2-57
5.9	Stress-Laminated Timber (20T)	2-58
	Figure 5.9(a) - Stress-laminated Timber Deck	2-60
	Figure 5.9(b) - Stress- Laminated Bridge	2-61
	Figure 5.9(c) - S.L. Deck Failure.....	2-62

6.0 Footway	2-64
6.1 Timber Surface - HW Planks (4T)	2-64
Figure 6.1 - Hardwood Timber Footpath.....	2-65
6.2 Timber Surface - Ply Sheets (4T).....	2-66
Figure 6.2 - Plywood Footpath	2-67
6.3 Asphalt Surface - Steel Trough (4O).....	2-68
Figure 6.3 - Steel Trough Footpath.....	2-68
7.0 Spiking Plank	2-69
7.1 Timber Spiking Plank (33T)	2-69
Figure 7.1 - Spiking Plank.....	2-70
8.0 Girders	2-72
8.1 Timber Girders (22T).....	2-72
Figure 8.1(a) - Timber Girders	2-73
Figure 8.1(b) - End Details	2-76
Figure 8.1(c) - Snipe Depths - Round Girders	2-78
Figure 8.1(d) - Snipe Depths - Octagonal Girders	2-79
Figure 8.1(e) - Girder Snipes - General	2-80
Figure 8.1(f) - Girder Strengthening (1)	2-81
Figure 8.1(g) - Girder Strengthening.....	2-82
Figure 8.1(h) - Girder Treatments.....	2-83
Figure 8.1(i) - Girder Erection 1	2-85
Figure 8.1(j) - Girder Erection 2	2-86
Figure 8.1(k) - Girders - RC Deck.....	2-89
Figure 8.1(l) - Supplementary Members.....	2-91
Figure 8.1(n) - Girder Seating Widths.....	2-92
Figure 8.1(n) - Girder Seating Widths.....	2-93
Figure 8.1(o) - Girder Seating Widths.....	2-94
8.2 Steel Girders	2-95
Figure 8.2 - Steel Girders	2-96
8.3 Approved Alternative Girders	2-97
9.0 Corbels	2-97
9.1 Timber Corbels (27T)	2-97
Figure 9.1(a) - Timber Corbels	2-99
Figure 9.1(b) - Corbel Details	2-101
Figure 9.1(c) - Corbel Seating Widths	2-102
Figure 9.1(d) - Corbel Seating Widths	2-103
9.2 Concrete Corbels (27C)	2-104
Figure 9.2 - Concrete Corbels	2-105
10.0 Headstocks	2-106
10.1 Timber Headstocks (54T)	2-106
Figure 10.1 (a) - Timber Headstocks - Open Type.....	2-107
Figure 10.1(b) - Timber Headstock - Solid Type.....	2-108
Figure 10.1(c) - Headstock Splicing	2-110
Figure 10.1(d) Headstocks - Supplementary Supports.....	2-113
Figure 10.1(e) - Restoring Headstock Levels	2-114

10.2 Steel Headstocks (54S).....	2-115
Figure 10.2(a) - Steel Headstocks - General	2-116
Figure 10.2(b) - Steel Headstocks (1).....	2-117
Figure 10.2(c) - Steel Headstocks (2).....	2-118
Figure 10.2(d) - Steel Headstocks (3).....	2-119
Figure 10.2(e) - Steel Headstocks (4).....	2-120
Figure 10.2(f) - Steel Headstocks (5).....	2-121
Figure 10.2(g) - Steel Headstocks (6).....	2-122
Figure 10.2(h) - Steel Headstocks (7).....	2-123
Figure 10.2(i) - Steel Headstocks	2-124
10.3 Concrete Headstocks (54C).....	2-127
Figure 10.3 - Concrete Headstocks	2-128
10.4 Concrete Packer (54C, 54P).....	2-129
Figure 10.4 - Concrete Packers	2-130
11.0 Piles	2-130
11.1 Timber Piles (56T)	2-130
Figure 11.1(a) - Timber Piles	2-133
Figure 11.1(b) - Pier Modifications	2-135
Figure 11.1(c) - Timber Pile Splice	2-137
Figure 11.1(d) - Concrete Splice	2-141
Figure 11.1(e) - Pile Banding	2-142
Figure 11.1(f) - Supplementary Supports	2-143
Figure 11.1(g) - Pile Concerns	2-144
Figure 11.1(h) - Bridge Failure	2-145
11.2 Steel Piles (56S)	2-146
Figure 11.2(a) - Steel Piles (1)	2-147
Figure 11.2(b) - Steel Piles (2)	2-148
11.3 Concrete Piles (56P).....	2-151
Figure 11.3 - Concrete Piles	2-152
11.4 Wing Piles	2-153
12.0 Bracing & Wales.....	2-154
12.1 Timber Bracing (57T)	2-154
Figure 12.1 - Timber Bracing & Wales	2-155
12.2 Steel Bracing (57S).....	2-156
Figure 12.2 - Steel Bracing & Wales.....	2-157
13.0 Sill Log or Footing.....	2-158
13.1 Timber Sill (59T)	2-158
Figure 13.1 - Timber Sill	2-159
13.2 Concrete Sill (59C)	2-160
Figure 13.2 - Concrete Sill	2-161
14.0 Abutment	2-162
14.1 Concrete Abutment (50C).....	2-162
Figure 14.1 - Concrete Abutment	2-163
14.2 Masonry Abutment (50O)	2-164
Figure 14.2 - Masonry Abutment	2-165

15.0 Abutment Sheeting / Infill	2-166
15.1 Timber Planks & Ballast Boards (52T)	2-166
Figure 15.1 - Timber Backing Boards	2-167
15.2 Concrete Planks (52P)	2-168
Figure 15.2 - Concrete Backing Slabs	2-169
15.3 Concrete Infill (52C)	2-170
Figure 15.3 - Concrete / Masonry infill walls.....	2-171
15.4 Rock Fill (52O).....	2-171
Figure 15.4 - Rock Fill Protection	2-172
15.5 Masonry Infill (52O).....	2-173
15.6 Timber Sill Abutment (52T)	2-174
Figure 15.6 - Timber Sill Abutment	2-175
16.0 Wing Walls	2-176
16.1 Timber Plank Sheeting (51T)	2-176
Figure 16.1 - Plank Wings	2-177
16.2 Concrete Plank Sheeting (51P)	2-178
16.3 Concrete Wing (51C).....	2-179
Figure 16.3 - Concrete / Masonry Wing	2-180
16.4 Masonry Wing (51O).....	2-180
17.0 Miscellaneous	2-181
17.1 Bolts	2-181
Figure 17.1(a) - Bolts (1).....	2-182
Figure 17.1(b) - Bolts (2).....	2-183
Figure 17.1(c) - Bolts (3).....	2-184
Figure 17.1(d) - Bolts (4).....	2-185
17.2 Running Planks	2-186
Figure 17.2 - Running Planks	2-186
17.3 Distributors	2-187
Figure 17.3 - Distributors - HW Decks	2-188
17.4 3mm Deck Plate	2-188
Figure 17.4 - 3mm Plate	2-189
17.5 Channel Tie - Downs.....	2-190
Figure 17.5 - Channel Tie-Downs	2-190
17.6 Tingling	2-191
Figure 17.6 - Tingling	2-191
17.7 Preservative Treatments.....	2-192
Figure 17.7 (a) - Preservatives & Sealants (1).....	2-193
Figure 17.7 (b) - Preservatives & Sealants (2).....	2-194
17.8 Termite Poisoning.....	2-195
Figure 17.8 - Termite Poisoning	2-196
17.9 Deck Recambering	2-197
Figure 17.9 - Deck Recambering	2-198
17.10 Painting	2-199
Figure 17.10 - Painting	2-200
17.11 Propping	2-201

Figure 17.11(a) - Propping 1	2-202
Figure 17.11(b) - Propping 2	2-203
Figure 17.11(c) - General Propping	2-204

Part Three: Defect/Activity Matrices

1.0 General	3-3
2.0 Defect Treatment.....	3-4
2.1 Bituminous Wearing Surface (1O).....	3-4
2.2 Timber Barrier (2T)	3-5
2.3 Steel Barrier (2S).....	3-6
2.4 Guide Posts (2T, 2S)	3-7
2.5 Approach Guardrail (72S)*.....	3-8
2.6 Timber Kerbs (3T)	3-9
2.7 Concrete Kerbs (3C).....	3-10
2.8 Timber Plank Deck (29T)	3-12
2.9 Plywood Sheet Deck (20T).....	3-14
2.10 Concrete Slab Deck (20C)*.....	3-16
2.11 Prestressed Concrete Plank Deck (29P).....	3-17
2.12 Steel Trough Decking (30S).....	3-19
2.13 Timber Crossbeams (28T)	3-21
2.14 Steel Crossbeams (28S).....	3-22
2.15 Concrete Overlay Deck (20C)*.....	3-23
2.16 Stress-Laminated Timber Deck (20T)	3-24
2.17 Footway - Timber Surface - HW Planks (4T)	3-26
2.18 Footway - Timber Surface - Ply Sheets (4T).....	3-27
2.19 Footway - Asphalt Surface - Steel Trough (4O)	3-28
2.20 Timber Spiking Plank (33T)	3-28
2.21 Timber Girders (22T)	3-29
2.22 Steel Girders (22S)	3-31
2.23 Approved Alternative Girders (22O)	3-32
2.24 Timber Corbels (27T)	3-33
2.25 Concrete Corbels (27C)	3-35
2.26 Timber Headstocks (54T)	3-36
2.27 Steel Headstocks (54S)	3-38
2.28 Concrete Headstocks (54C).....	3-40
2.29 Concrete Packer (54C, 54P)*	3-41
2.30 Timber Piles (56T).....	3-42
2.31 Steel Piles (56C)	3-44
2.32 Concrete Piles (56P).....	3-45
2.33 Timber Wing Piles (60T)	3-46
2.34 Timber Bracing (57T)	3-48
2.35 Steel Bracing (57S).....	3-49
2.36 Timber Sills (59T)	3-50
2.37 Concrete Sills (59C)*.....	3-51

2.38	Concrete Abutment (50C)*	3-52
2.39	Masonry Abutment (50O)	3-54
2.40	Abutment Sheeting - Timber Planks (52T)	3-55
2.41	Abutment Sheeting - Concrete Planks (52P)	3-56
2.42	Abutment Infill - Concrete (52C)*	3-57
2.43	Abutment Infill - Rock Fill (52O)	3-58
2.44	Abutment Infill - Masonry (52O)	3-59
2.45	Timber Sill Abutment (52T)	3-60
2.46	Wing Walls - Timber Plank (51T)	3-61
2.47	Wing Walls - Concrete Plank (51P)	3-61
2.48	Wing Walls - Concrete (51C)*	3-62
2.49	Wing Walls - Masonry (51O)	3-63

Part Four: Maintenance/Activity Matrices

1.0	General	4-5
2.0	Maintenance Activities	4-5
2.1	Wearing Surface	4-6
	105 - Patch potholes with asphalt.	4-6
	110 - Surface correction with premix or asphalt.	4-6
	118 - Seal coating.	4-6
	120 - Fill Cracks.	4-6
	142 - Temporary Pavement repairs.	4-6
	157 - Excavate & replace asphalt, full depth.	4-7
2.2	Barriers	4-8
	2T1 - Replace timber post.	4-8
	2T2 - Replace timber rail.	4-9
	2T3 - Replace timber barrier with steel bridge rail.	4-10
	2S1 - Replace steel guardrail.	4-11
	2S2 - Replace steel post.	4-12
	2S3 - Relocate steel rail.	4-13
	2S4 - Increase barrier height.	4-14
	2S5 - Place post packer.	4-15
	72S1 - Replace guardrail section.	4-16
	72S2 - Add posts.	4-17
	72S3 - Install guardrail.	4-18
	72S4 - Provide connections to end post or rails.	4-19
2.3	Kerbs	4-20
	3T1 - Replace kerb in hardwood.	4-20
	3T2 - Replace kerb in ply.	4-22
	3C1 - Replace kerb in concrete.	4-24
2.4	Deck	4-25
	20T1 - Replace ply sheet.	4-25
	20T2 - Replace deck planks in ply.	4-27
	20T3 - Replace longitudinal deck planks in ply.	4-29

20T4 - Check stressing bars.....	4-31
20T5 - Sleeve bolts.....	4-32
20T6 - Restress SLT deck	4-33
20T7 - Replace stressing bar	4-34
20T8 - Sleeve stressing bar	4-35
20T9 - Replace anchor plates.....	4-36
20T10 - Replace laminations	4-37
20C1 - Remove & replace cracked concrete overlay.....	4-38
28T1 - Replace crossbeam.....	4-39
28T2 - Place additional crossbeams.....	4-40
28S1 - Replace crossbeam.....	4-41
29T1 - Replace hardwood deckplanks	4-42
29T2 - Replace and spiking plank	4-44
29T3 - Replace and retighten running planks.....	4-45
29T4 - Replace longitudinal deck planks in timber.....	4-46
29T5 - Splice deck planks in timber	4-48
29P1 - Replace PSC plank.....	4-50
29P2 - Reseat PSC plank.....	4-52
29P3 - Replace deck planks.....	4-53
30S1 - Remove & replace steel troughing	4-55
30S2 - Strengthen Steel troughing	4-56
30S3 - Replace deck planks in steel	4-57
30S4 - Place concrete infill	4-59
30S5 - Replace tap screws.....	4-60
30S6 - Place concrete slabs.....	4-61
2.5 Footway	4-62
4T1 - Replace timber planks.....	4-62
4T2 - Reposition/reseat timber planks	4-63
4T3 - Replace ply sheet	4-64
4T4 - Reseat ply sheet	4-66
2.6 Spiking Plank.....	4-67
33T1 - Replace spiking plank	4-67
2.7 Girders	4-69
22T1 - Strengthen split or sniped girder	4-69
22T2 - Replace timber girder	4-70
22T3 - Place supplementary member.....	4-73
22S1 - Strengthen steel girder	4-74
22S2 - Install top flange restraint	4-75
22S3 - Straighten steel girder	4-76
22S4 - Replace timber girder with steel girder	4-77
22S5 - Replace buckle area	4-78
22O1 - Replace girder with approved alternative girder.....	4-79
2.8 Corbels.....	4-81
27T1 - Strengthen corbel	4-81
27T2 - Replace timber corbel	4-82
2.9 Headstocks	4-84

54T1 - Place supplementary member	4-84
54T2 - Reconstruct splice	4-86
54T3 - Relocate headstock	4-87
54T4 - Jack girders or headstock to level	4-88
54T5 - Replace headstock in timber	4-89
54T6 - Splice in new headstock section	4-91
54S1 - Reposition headstock	4-93
54S2 - Replace steel headstock	4-94
54S3 - Strengthen steel headstock	4-96
54S4 - Replace timber headstock with steel alternative	4-98
54S5 - Jack girders or headstock level	4-100
54C1 - Strengthen headstock	4-101
2.10 Piles	4-102
56T1 - Replace timber pile	4-102
56T2 - Splice timber pile	4-104
56T3 - Place supplementary member	4-106
56T4 - Provide banding	4-107
56S1 - Strengthen steel pile	4-108
56S2 - Place new steel pile	4-109
56P1 - Place concrete encasement	4-111
60T1 - Replace timber wing pile	4-112
60T2 - Stabilise wing piles	4-113
2.11 Bracing	4-114
57T1 - Replace braces/wales	4-115
57T2 - Add new braces/wales	4-117
57T3 - Remove & replace braces/wales	4-118
57T4 - Splice wales	4-119
57S1 - Replace steel braces/wales	4-120
57S2 - Add new steel braces/wales	4-121
2.12 Sill / footing	4-122
59T1 - Replace sill in timber	4-122
59T2 - Partially replace sill in timber	4-123
59T3 - Replace pile connections	4-124
59C1 - Replace sill in concrete	4-125
59C2 - Partially replace sill in concrete	4-126
59C3 - Replace pile connections	4-126
2.13 Abutment	4-127
50C1 - Reconstruct ballast wall	4-127
50O1 - Repair mortar	4-127
2.14 Abutment sheeting / Infill	4-128
52T1 - Replace sheeting planks	4-128
52T2 - Splice sheeting planks	4-128
52T3 - Reposition sheeting	4-129
52T4 - Replace abutment log	4-129
52P1 - Replace concrete planks	4-130
52P2 - Reposition concrete planks	4-130

52C1 - Seal gaps - concrete	4-131
52C2 - Stabilise wall	4-131
52O1 - Place additional rock fill	4-132
52O2 - Patch grouted surface	4-132
2.15 Preservation	4-133
100T1 - Apply chemical preservative to timber.	4-133
100T2 - Apply preservative grease to member ends and contact surfaces	4-134
100T3 - Replace or provide metal caps to member ends	4-135
100T4 - Paint or repaint timber.	4-136
100T5 - Apply end sealant	4-136
100T6 - Reapply non-slip surfacing	4-137
100T7 - Place bituminous felt	4-138
110T1 - Drill and inject termicide poison into timber.	4-139
110T2 - Poison termite nest or trials.	4-140
2.16 Miscellaneous Timber.	4-141
120T1 - Install distributor planks.	4-141
120T2 - Replace & retighten distributor planks	4-142
2.17 Steelwork	4-143
100S1 - Spot clean and paint steelwork	4-143
100S2 - Clean and paint bolts, nuts and washers	4-144
100S3 - Clean and paint steelwork.	4-145
100S4 - Clean and paint stressing bars	4-146
110S1 - Repair cracked weld	4-147
110S2 - Repair corroded plate	4-148
120S1 - Tighten existing bolts.	4-149
120S2 - Remove, replace or install bolts	4-150
120S3 - Replace anchor bolts	4-151
120S4 - Install large washer	4-151
120S5 - Replace or install rivets.	4-152
120S6 - Tighten footpath fasteners.	4-153
120S7 - Replace footpath fasteners.	4-154
120S8 - Supply new bolts	4-154
120S9 - Screws to ply footpath.	4-155
130S1 - Install channel tie-downs.	4-156
130S2 - Replace channel tie-downs.	4-157
130S3 - Install distributors (steel)	4-158
130S4 - Replace distributors (steel)	4-159
140S1 - Clean corroded reinforcing	4-160
140S2 - Replace reinforcing	4-161
2.18 Concrete.	4-162
100C1 - Break back cracked concrete	4-162
100C2 - Fill cracks with epoxy	4-163
100C3 - Patch concrete	4-164
100C5 - Strengthen bearing area	4-165
2.19 Miscellaneous	4-166
100M2 - Reinstate backfill.	4-166

100M3 - Repair scour	4-166
100M4 - Provide weep holes	4-167
100M5 - Clean out weepholes	4-167
100M6 - Provide new scuppers	4-168
100M7 - Lay 3mm galvanised steel plate decking	4-168
100M8 - Lay tingling	4-169
100M9 - Place emergency propping	4-170
100M10 - Place / reinstate relieving propos	4-171
100M11 - Routine servicing - clear blocked vegetation.....	4-173

Appendices

Appendix A: Activities Schedule	A-1
Appendix B - Bridge Drawings.....	B-1
Appendix C - Defective & Sub-standard Bridges.....	C-1
Appendix D - Non-Destructive Testing	D-1
Appendix E - Component/Activities Mapping.....	E-1

Index.....I-1